## **ABSTRACT OF THE DISCLOSURE (mark-up)**

In order to prevent degradation of accuracy and decrease of strength when a hydrodynamic bearing device is assembled and to reduce a cost of the hydrodynamic bearing device, a guide face 2e-serving as a guide when a disc hub 3-is press fitted into a shaft member 2 is formed on the shaft member-2. Then, the guide face-2e, an outer circumferential surface 2a3-of the shaft member 2-adjacent to the guide face-2e, and a boundary portion between the guide face 2e-and the outer circumferential surface 2a3-are ground simultaneously, thereby forming a blunting portion 2d-having a radius r in the boundary portion. Thus, no edge remains between the guide face 2e-and the outer circumferential surface-2a3. Therefore, press-fitting resistance when the disc hub is press fitted to an end of the shaft member 2-can be reduced.